The Dwyer Series 635S Pressure Transmitter senses the pressure of compatible gases and liquids and sends a standard 4-20 mA output signal. A single positive pressure can be measured with an accuracy of ± 0.5% of full span. Several models are available, all factory calibrated to specific ranges as listed in the chart below. The versatile circuit design enables operation in 2, 3 or 4 wire current loops.

**SERIES 635S TRANSMITTER MODELS & RANGES**

<table>
<thead>
<tr>
<th>MODEL NUMBER</th>
<th>RANGES IN PSI</th>
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<tbody>
<tr>
<td></td>
<td>AS STOCKED</td>
</tr>
<tr>
<td>635S-1</td>
<td>0-30</td>
</tr>
<tr>
<td>635S-2</td>
<td>0-50</td>
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<tr>
<td>635S-3</td>
<td>0-100</td>
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<td>0-200</td>
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<td>635S-5</td>
<td>0-500</td>
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<td>635S-6</td>
<td>0-1000</td>
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<tr>
<td>635S-7</td>
<td>0-2000</td>
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<tr>
<td>635S-8</td>
<td>0-4000</td>
</tr>
</tbody>
</table>

**SPECIFICATIONS**

**GENERAL**
- **Pressure Connections:** 1/8” NPT Female.
- **Maximum Pressure:** 1.5x maximum range.
- **Media Compatibility:** Gases and Liquids compatible with 316SS and 316LSS.
- **Electrical Connections:** Terminal block.
- **Housing:** ABS.
- **Weight:** 4.5 ounces (128 grams).
- **Adjustments:** Accessible potentiometers.

**ELECTRICAL**
- **Power Supply:** 10-35 VDC (2, 3 or 4 wire), 16-26 VAC (4 wire).
- **Output Signal:** 4-20 mA DC (limited at 38 mA DC).
- **Loop Resistance:** DC; 0-1300 ohms maximum AC; 0-1200 ohms maximum.
- **Current Consumption:** DC; 38 mA maximum AC; 76 mA maximum.

**PERFORMANCE AT 70°F (21.1°C)**
- **Zero Output:** 4 mA DC.
- **Full Span Output:** 20 mA DC.
- **Span:** 16 mA DC.
- **Accuracy:** ±0.5% of span. (Includes linearity, hysteresis and repeatability).
- **Warm-up Time:** 10 minutes.
- **Stability:** ±1% F.S./yr.

**ENVIRONMENTAL**
- **Operating Temperature:** 20 to 120°F (-6.7 to 49°C).
- **Thermal Errors:** ±0.02 %/°F.
**INSTALLATION**

1. **Location:** Select a clean, dry mounting location free from excess vibration where the temperature will remain between 20 and 120°F (-6.7 and 49°C). Distance from the receiver is limited only by total loop resistance. See Wire Length at right. The tubing supplying pressure to the instrument can be practically any length required, but long lengths will increase response time slightly.

2. **Position:** A vertical position, with the pressure connection pointing down, is recommended. That is the position in which all standard models are spanned and zeroed at the factory. They can be used at other angles, but final spanning and zeroing must be done while transmitter is in that alternate position.

3. **Pressure Connection:** A single 1/8" NPT female pressure connection is provided. Use Teflon® thread tape or other suitable pipe joint compound when making connection to the pressure source. Avoid excess sealant which could block the pressure passage. Use a 3/4" wrench on the connection block when installing fitting. DO NOT apply torque to the plastic body. Transmitter will be permanently damaged.

**ELECTRICAL CONNECTIONS**

**CAUTION:** Do not exceed specified supply voltage ratings. Permanent damage not covered by warranty will result. This unit is not designed for 120 or 240 volts AC line operation.

Electrical connections are made to the terminal block located on the top of the transmitter. Terminals are marked 1, 2, 3 and 4. See Fig. B below. Determine which of the following circuit drawings applies to your application and wire accordingly.

**Wire Length** - The maximum length of wire connecting transmitter and receiver is a function of wire size and receiver resistance. Wiring should not contribute more than 10% of receiver resistance to total loop resistance. For higher resistance to minimize size and cost of connecting leads. Where wiring length is under 100 feet, hook-up wire as small as 22 AWG can be used.

**2-Wire Operation** - An external power supply delivering 10-35 VDC with minimum current capability of 40 mA DC (per transmitter) must be used to power the control loop. See Fig. C for connection of the power supply, transmitter and receiver. Note the jumper between terminals 3 and 4. The range of appropriate receiver load resistance (R_L) for the DC power supply voltage available is expressed by the formula and graph in Fig. F. Shielded two wire cable is recommended for control loop wiring. If grounding is required, use the negative side of the control loop after the receiver. Otherwise, in 2-wire operation it is not necessary to observe polarity of control loop connections.

**2-Wire Connections**

**3-Wire Operation** - An external power supply delivering 10-35 VDC with minimum current capability of 40 mA DC (per transmitter) is required. See Fig. D for connection of power supply, transmitter and receiver. The range of appropriate receiver load resistance (R_L) for the DC power supply available is expressed by the formula and graph in Fig. F. Shielded cable is recommended for control loop wiring. Do not employ a separate ground in 3-wire operation. Unit will not function properly and/or damage could result. Control loop polarity must be observed in the following respect. Although power supply terminals 1 and 2 are not polarized, the receiver must be connected between terminal 3 of transmitter and negative side of power supply.

**3-Wire Connections**

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**Fig. B**

**Fig. C**

**Fig. D**
**4-Wire Operation** - An external power supply delivering 10-35 VDC with a minimum current capability of 40 mA DC (per transmitter) or 16-26 VAC with a minimum current capability of 80 mA AC (per transmitter) is required. See Fig. E for connection of power supply, transmitter and receiver. The range of appropriate load resistance ($R_L$) for the DC or AC power supply available is expressed by the formulas and graphs in Figs. F and G. Shielded cable is recommended for control loop wiring. Do not employ a separate ground in 4-wire operation. Unit will not function properly and/or damage could result. Control loop polarity must be observed; terminal 3 is negative and terminal 4 is positive.

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**RECALIBRATION PROCEDURE**

Each Series 635S Pressure Transmitter is factory calibrated to produce a 4 mA output at zero pressure reading and 20 mA output at full span pressure reading. The following procedure should be used if the pressure versus output signal relationship needs to be checked.

1. With the transmitter connected to the companion receiver, insert an accurate millimeter in series with the current loop. Full scale range should be approximately 30 mA.

2. Connect a controllable pressure source to one leg of a tee with the other two legs-connected to the pressure port of the transmitter and the third leg to an accurate test gage or manometer, in an appropriate range. Calibration must be performed with the unit in the same position in which it will be mounted.

3. Apply electrical power to the unit and allow it to stabilize for 10 minutes.

4. With no pressure applied to the transmitter, adjust ZERO control so that loop current is 4 mA.

5. Apply full range pressure and adjust loop current to 20 mA using SPAN control.

6. Relieve pressure and allow transmitter to stabilize for 2 minutes.

7. Zero and span controls are slightly interactive, so repeat steps 4 through 6 until zero and full range pressures consistently produce currents of 4 and 20 mA respectively.

8. Remove the millimeter from the current loop and proceed with final installation of the transmitter and receiver.
**4-Wire Operation** - An external power supply delivering 10-35 VDC with a minimum current capability of 40 mA DC (per transmitter) or 16-26 VAC with a minimum current capability of 80 mA AC (per transmitter) is required. See Fig. E for connection of power supply, transmitter and receiver. The range of appropriate load resistance \( R_L \) for the DC or AC power supply available is expressed by the formulas and graphs in Figs. F and G. Shielded cable is recommended for control loop wiring. Do not employ a separate ground in 4-wire operation. Unit will not function properly and/or damage could result. Control loop polarity must be observed; terminal 3 is negative and terminal 4 is positive.

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**4-Wire Connections**

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**RECALIBRATION PROCEDURE**

Each Series 635S Pressure Transmitter is factory calibrated to produce a 4 mA output at zero pressure reading and 20 mA output at full span pressure reading. The following procedure should be used if the pressure versus output signal relationship needs to be checked.

1. With the transmitter connected to the companion receiver, insert an accurate milliammeter in series with the current loop. Full scale range should be approximately 30 mA.

2. Connect a controllable pressure source to one leg of a tee with the other two legs-connected to the pressure port of the transmitter and the third leg to an accurate test gage or manometer, in an appropriate range. Calibration must be performed with the unit in the same position in which it will be mounted.

3. Apply electrical power to the unit and allow it to stabilze for 10 minutes.

4. With no pressure applied to the transmitter, adjust ZERO control so that loop current is 4 mA.

5. Apply full range pressure and adjust loop current to 20 mA using SPAN control.

6. Relieve pressure and allow transmitter to stabilize for 2 minutes.

7. Zero and span controls are slightly interactive, so repeat steps 4 through 6 until zero and full range pressures consistently produce currents of 4 and 20 mA respectively.

8. Remove the milliammeter from the current loop and proceed with final installation of the transmitter and receiver.
Voltage Input - Series 635S Pressure Transmitters can be easily adapted for receivers requiring 1-5 or 2-10 VDC inputs. Insert a 249 ohm, 1/2 watt (1-5 VDC) or 499 ohm (2-10 VDC) resistor in series with the current loop but in parallel with the receiver input. Locate this resistor as close as possible to the input. Because resistor accuracy directly influences output signal accuracy, we recommend use of a precision ± 0.1% tolerance resistor to minimize this effect. See Figs. H and J.

3-Wire Connection (1-5 or 2-10 VDC Output)

![3-Wire Connection Diagram](https://example.com/diagram_h.png)

**Fig. H**

4-Wire Connection (1-5 or 2-10 VDC Output)

![4-Wire Connection Diagram](https://example.com/diagram_j.png)

**Fig. J**

**MULTIPLE RECEIVER INSTALLATION**

An advantage of the standard 4-20 mA DC output signals produced by the Series 635S Pressure Transmitter is that any number of receivers can be connected in series in the current loop. Thus, an A-701 Digital Readout, an analog panel meter, a chart recorder, process controlling equipment or any combination of these devices can be operated simultaneously. The only requirement is that each component be equipped for a standard 4-20 mA input and the proper polarity of the input connections be observed when inserting the device in the current loop. If any of the units displays a negative or downscale reading, the signal input leads are reversed.

**MAINTENANCE**

Upon final installation of the Series 635S Pressure Transmitter and the companion receiver, including the A-701 Digital Readout, no routine maintenance is required. A periodic check of the system calibration is recommended following the procedures explained on page 3 under Recalibration Procedure. The Series 635S Pressure Transmitter is not field serviceable and should be returned, freight prepaid, to the factory if repair is required. Please enclose a description of the problems encountered plus any available application information.

Dwyer Instruments, Inc.  
Attn: Repair Department  
102 Highway 212  
Michigan City, IN 46360