The Series ADPS Adjustable Differential Pressure Switch is designed for overpressure, vacuum, and differential pressure applications. The scaled adjustment knob allows changes to the switching pressure to be made without a pressure gage. The ADPS is available with settings from 0.08" w.c. (20 Pa) to 20" w.c. (5000 Pa). The silicone diaphragm and PA 6.6 body make the Series ADPS perfect for use with air and other noncombustible gases. The Series ADPS can be used in monitoring air filters, ventilators, and industrial cooling-air circuits along with controlling air and fire-protection flaps and many other applications.

Use only with mediums such as air, or other noncombustible or non-aggressive gases. Otherwise operating faults or accidents may occur.

Mounting Switch
First check the pressure switch to ascertain whether any damage is visible on the housing. If the housing is leaky because of damage, the pressure switch must not be used.

Switching pressure specifications apply to vertical installation which is also the recommended position with pressure connections pointing downwards. Only if there is no potential for condensate forming can you mount the pressure switch horizontally. In this case, however, the switching values are approximately 0.08 in w.c. (20 Pa) higher as indicated on the scale. In the horizontal position, the pressure switch should be mounted 'lying down' only (that is to say with the electrical connections pointing upwards). Do not mount the pressure switch in a hanging position (that is to say, not 'overhead' with the electrical connections pointing downwards). Otherwise the device will function inaccurately.

a) Mounting with screws or brackets

1. To mount the pressure switch, L-shaped A-288 and S-shaped A-289 mounting brackets can be ordered separately. To secure the device on the rear side of the housing, only use the sheet metal screws (3.5 x 8 mm) which are supplied together with the mounting brackets. Under no circumstances must you use longer screws. Otherwise, the base of the housing could be punctured resulting in the pressure switch leaking.

2. You can also mount the pressure switch directly on a wall. To do this use screws with a maximum diameter of 0.315” (8.0 mm), if you use the outer mounting lugs to screw the device in place. Do not tighten the screws so much that the base of the device is deformed. Otherwise, the pressure switch can be shifted out of position, or leak.

Installing Hoses
Important: Pressure tubing cannot be kinked. Pay particular attention to this point if you run hoses over an edge. It is better to form a loop. If the hoses are kinked, the device cannot function accurately.

a) For connection to the pressure switch two fittings inherent in the housing are provided for hoses with an internal diameter of 1/4” (6.0 mm) inside diameter tubing.

1. Connect a hose with the higher pressure to socket P1 which is located on the lower section of the housing.

2. Connect a hose with the lower pressure to socket P2 which is located on the middle section of the housing.

After you have installed the hoses, it is absolutely essential to check them for tightness of fit at the connection points and to make sure that they run without any kinks.

**SPECIFICATIONS**

- **Service:** Air and noncombustible, compatible gases.
- **Wetted Materials:** Diaphragm material: Silicone; Housing material & switch body: POM and PA 6.6; Cover: Polystyrene.
- **Temperature Limits:** Process ambient temperature from -4 to 185˚F (-20 to 85˚C).
- **Pressure Limits:** Max. Operating Pressure: 40" W.C. (10 kPa) for all pressure ranges.
- **Switch Type:** Single-pole double-throw (SPDT).
- **Repeatability:** ±15% FS.
- **Electrical Rating:** Standard: Max., 1.5A/250 VAC, max. switching rate: 6 cycles/min.; Gold Contact Option: 0.4 A/ 250 VAC.
- **Electrical Connections:** Push-on screw terminals. M20x1.5 with cable strain relief or optional 1/2” NPT connection.
- **Process Connections:** 5/16˝ (7.94 mm) outside diameter tubing, 1/4˝ (6.0 mm) inside diameter tubing.
- **Mounting Orientation:** Vertically, with pressure connections pointing downwards.
- **Mechanical Working Life:** Over 10⁶ switching operations.
- **Weight:** 5.6 oz (160 g).
- **Enclosure Rating:** IP54.
- **Agency Approvals:** CE, RoHS.

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**Electrical Connection**

Work on electrical installations must only be carried out by electricians who are specifically trained for this purpose.

**CAUTION**

First make sure that there is no voltage on the connecting cable while you are working on the electrical connections. Otherwise, a possible electric shock may result and the connected equipment may be damaged. The connecting cable can be run to the pressure switch from three sides, according to choice. The screw cable connection has a plug-in design for this purpose. Rotate protective cover accordingly.

For cable gland models, the seal in the screw cable connection is designed for cables with alternative sheath diameters of 0.275˝ (7 mm) or 0.393˝ (10 mm). Only use these sizes – otherwise the screw cable connection cannot seal adequately.

1. If using a 0.275˝ (7 mm) connecting cable, you can line up the press nut, the plain washer and the sealing ring directly on the cable.
2. If using a 0.393˝ (10 mm) connecting cable, you must first break the inner rubber ring out of the sealing ring directly on the cable. Then line up the press nut, the plain washer and the sealing ring on the cable.

**Wiring**

The switching device in this pressure switch is designed as a change-over contact as can be seen from the wiring diagram (Figure 1). The rest position is shown in Figure 1 (pressure below the activation switch point on dial).

1. In the instance where pole 3 (COM) closes to Pole 2, the pressure is increasing (NO).
2. In the instance where pole 3 (COM) closes to Pole 1, the pressure is decreasing (NC).

Protect the feed line (to pole 3) by fuse, either in control system or along the line, and do so with:

1. Max. 1.5 A / 250 VAC, if you are loading the contact with a resistive load;
2. Max 0.4 A / 250 VAC, if you are loading the contact with an inductive load (such as relay);
3. Max. 0.1 A / 250 VDC, if you are using the pressure switch in the weak current version with gold-plated contacts.

The connections are intended for crimp-type sockets, 0.25 in (6.3 mm).

1. Make sure the crimp connection is perfect, and that the cable lugs fit properly on to the connections.
2. If you do not have any crimp-type sockets available, you can also use the cable lugs which are supplied with mounted screw terminals. However, these are only intended for rigid copper wire.
3. On flex, it is either necessary to crimp on strand end sleeves – and then you can also screw the strands on – or to crimp cable lugs on directly as previously described.

**Setting the Pressure Range**

Make absolutely certain that there is no voltage on the electrical connections before you carry out any setting on the pressure switch. Otherwise, it could be fatal if you accidentally touch the electrical connections or the metal adjusting screw while you are performing the settings.

a) Use the adjustment dial to set the pressure which should trip the switch on an increase of pressure.

1. The indications on the dial are only correct for the vertical mounting position.
2. When the pressure falls, the switch returns to its resting position as soon as the pressure falls below the dead band.

**Attaching Cover**

a) Insert the screw cable connection into the recess provided for this purpose on the housing.

b) Then place the housing cover in position and screw it down evenly on to the pressure switch.

**Testing the Setting**

Do not operate the system until the housing is closed. Otherwise there is the possibility of an electric shock if you accidentally touch live parts.

Check the trip and reset pressures by slowly increasing the pressure and then allowing it to fall again.

**MAINTENANCE**

Upon final installation of the Series ADPS Adjustable Differential Pressure Switch, no routine maintenance is required. A periodic check of system operation is recommended. The Series ADPS is not field serviceable and should be returned if repair is needed (field repair should not be attempted and may void warranty). Be sure to include a brief description of the problem plus any relevant application notes. Contact customer service to receive a return goods authorization number before shipping.

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**CAUTION**

- Break Contact
- Operating Contact
- Power Supply Line

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