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SPECIFICATIONS

Service: Compatible liquids and gases.
Wetted Materials: 316L SS.
Housing: Glass filled plastic.
Accuracy: ±1% of F.S. including linearity, hysteresis, and repeatability (indicator and transmitter).
Stability: ≤ ± 2% of F.S. per year.
Pressure Limits: Ranges up to 6,000 psi: 1.5 x range; 8,000 psi range: 10,000 psi.
Temperature Limits: Ambient: 20 to 140°F (-6.6 to 60°C); Process: 0 to 176°F (-18 to 80°C).
Compensated Temperature Limits: 32 to 122°F (0 to 50°C).
Thermal Effect: ±0.05% of F.S./°F.
Process Connection: 1/4” NPT male, 1/4” BSPT male, or 7/16” SAE.
Display: 4-digit backlit LCD (Digits: 0.60”H x 0.33” W).
Display Update: 600 ms (dampening set to 1).
Power Requirements: 12 to 30 VDC/AC. (Can work at 8 VDC for 45 seconds).
Power Consumption: 2.5 watts.
Electrical Connections: Removable terminal blocks with two 1/2” female NPT conduit connections.
Enclosure Rating: Meets NEMA 4X (IP65).
Warm Up Time: <10 seconds.
Mounting Orientation: Any position.
Weight: 1.18 lbs (535 g).

SWITCH SPECIFICATIONS

Switch Type: 2 SPDT relays.
Electrical Rating: 5A @ 120/240 VAC, 1A @ 30 VDC.
Repeatability: ±1% of FS (switching only).
Set Points: Adjustable 0-100% of FS.
Switch Indication: External LED for each relay on the front panel.
Switch Reset: Manual or automatic.

TRANSMITTER SPECIFICATIONS

Output Signal: 4 – 20 mA, 1 - 6 VDC, 1 - 5 VDC, 0 - 5 VDC, or 0 - 10 VDC (direct or reverse output selection).
Minimum Excitation: 14 VDC.
Zero and Span Adjustments: Menu scalable within the range.
Display

The EDA has two displays: a lower larger display and a smaller upper display. The Home Display is the normal display while the control is in operation if there are no errors or functions active. The Home display will indicate the process variable at the current condition with the lower display and the selected pressure units for the process variable with the upper display. When programming the unit both displays are also used. The Programming Chart in this instruction manual indicates what both displays show while programming the unit. For programming descriptions in this instruction manual the format used is “lower display – upper display”. For example Ctrl – 1SP shows that Ctrl would be in the lower display and 1SP would be in the upper display.

When the user presses the E key to edit an item’s value the upper display will flash “EDIT” and the lower display will blink. When the user presses the E key to then save the edit to the value the upper display will flash “SAVE” and the lower display will stop blinking.
1.0 INSTALLATION

1.1 UNPACKING
Remove the EDA from the shipping carton and inspect for damage. If damage is found, notify the carrier immediately.

1.2 MOUNTING
The EDA can be pipe, panel, or surface mounted. For pipe mounting thread the unit into a mating female fitting on the pipe. Use a wrench on the 3/4˝ hex at the base of the housing to tighten the unit to the mating fitting. Do not thread the unit in by force on the housing. For panel mounting the unit fits into a 4-13/16˝ (122.24 mm) panel cut out. Insert the unit into the panel opening and secure in place with the machine screws and adaptors provided with the unit as shown in Figure 1 below. Maximum panel thickness is 1/8˝ (3.5 mm) with supplied screws. For surface mounting, panel mount the unit into the A-370 mounting bracket (See the Dwyer catalog or website for ordering details) also shown in Figure 1. The unit can also be directly surface mounted, as shown in Figure 2, with the proper panel cutout for the conduit entrances. Support the pressure connection hex with a wrench if attaching a fitting to the unit in the case of panel or flush mounting so that the pressure connection does not twist. Use a small amount of plumber’s tape or other suitable sealants to prevent leaks around fitting.

Figure 1: Panel Mounting and Mounting in A-370 Bracket

Figure 2: Surface Mounting

1.3 CAUTION

CAUTION: Do not thread the unit in by force on the housing.

NOTICE: Do not exceed maximum panel thickness of 1/8˝ (3.5 mm) with supplied screws.

Electrical connections for terminals should not be made through the conduit connection. The conduit entrance threads must be used when making electrical connections. Do not install the EDA in such a manner that the supplied panel mountings will be required for installation.

Figure 2: Surface Mounting

An electrical connection for the input and output signals is made by connecting the terminals using the supplied terminals.

For wire sizes and terminal ratings refer to the terminal block instructions for the EDA.

Load capacity of 500 mA through the 0.5 VDC signal connections.
1.3 ELECTRICAL CONNECTIONS

CAUTION: POWER MUST BE OFF WHILE WIRING CONNECTIONS ARE BEING MADE.

CAUTION: Do not exceed the specified supply voltage rating. Permanent damage not covered by the warranty may result. This unit is not designed for AC voltage operation.

NOTE: Installation must be made in accordance with local codes and regulations. When fishing wire through the conduit connection do not allow the wire to touch or press on components on the boards. Damage to the circuitry may result.

Electrical connections are made to the removable terminal blocks inside the enclosure. Remove the back cover. Feed stripped and tinned leads through the conduit opening and connect them as shown in Figure 3. The EDA provides two 1/2˝ NPT female ports for conduit connection. The conduit connections must be made such that condensation is not allowed to enter the sensor housing. If necessary install a conduit breather drain in a separate conduit body to prevent buildup of moisture. It is recommended that shielded twisted pair wire be used for the transmitter output option if the potential exists for interference from external noise sources.

Figure 3: Wiring

An external power supply of 12-30 VDC/AC with minimum current capability of 200 mA must be used to power the unit. The power supply connection is not polarity sensitive so the positive and negative connections may be made to either terminal of CONN9 terminal block.

For voltage output option, connect the voltage receiver (-) to terminal 1 and voltage receiver (+) to terminal 2 of the CONN10 terminal block. For current output option, connect the current receiver (-) to terminal 3 and current receiver (+) to terminal 4 of CONN10 terminal block. DO NOT APPLY EXTERNAL POWER TO CONN10 TERMINALS - PERMANENT DAMAGE NOT COVERED BY WARRANTY WILL RESULT.

Loads can be connected to connectors CONN7 and CONN8 terminal blocks based on the Control settings:

- For single set point mode (Ctrl-1SP), connect the Load to SP1 relay (CONN7).
- For two set points mode (Ctrl-2SP), connect the Load1 to SP1 relay (CONN7) and Load2 to SP2 relay (CONN8).
- For single set point and alarm mode (Ctrl-SPAL), connect the Load1 to SP1 relay (CONN7) and Load2 to ALARM relay (CONN8).
2. OPERATING INSTRUCTIONS

2.1 FRONT PANEL & KEY FUNCTIONS

Figure 4: Front Panel Functions

<table>
<thead>
<tr>
<th>Key Functions</th>
<th>HOME POSITION FUNCTION</th>
<th>MAIN MENU FUNCTION</th>
<th>ITEM FUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>HOME &amp; ALARM</td>
<td>Sequences the display through SET POINT and ALARM settings</td>
<td>Return to home position</td>
<td>Return to home position</td>
</tr>
<tr>
<td>PANEL</td>
<td>Allows access to the menus</td>
<td>Return to previous menu</td>
<td></td>
</tr>
<tr>
<td>UP ARROW</td>
<td>Sequences through menus</td>
<td>Increments a value</td>
<td></td>
</tr>
<tr>
<td>DOWN ARROW</td>
<td>Sequences through menus</td>
<td>Decrement a value</td>
<td></td>
</tr>
<tr>
<td>ENTER</td>
<td>Displays full scale range of unit</td>
<td>Enter into items</td>
<td>Changes a value or setting. Press ENTER and display will blink. Adjust with UP or DOWN arrows. Press ENTER to store. Display will stop blinking.</td>
</tr>
<tr>
<td>RESET</td>
<td>Clears or resets an Alarm (alarm set for manual reset)</td>
<td></td>
<td>Peak/Valley resets display to present value.</td>
</tr>
</tbody>
</table>
2.2 SET POINTS & ALARMS

Setting Set Points and Alarms

The hot key provides direct access to the Set Point and Alarm settings. The Set Point and Alarm settings that are displayed are based upon the Control (Ctrl) menu item.

**Set Point Adjustment**

Adjusting the set points is quick and simple. Instead of setting a set point and dead band, simply adjust SP1H, Set Point 1 High, and SP2H, Set Point 2 High, for the desired relay turn on point, and then adjust SP1L, Set Point 1 Low, and SP2L, Set Point 2 Low, for the desired relay turn off point.

In the above graph, an instrument with a 100 psi range would have the SP1 relay turn ON at 80 psi and OFF at 40 psi. SP1H sets the relay turn ON point, and SP1L sets the relay turn OFF point.
Relay Action

The relays outputs normally function in the direct acting mode, which means the relays turn ON with an increase in pressure. SP1 and SP2 may be configured to act as reverse acting relays (refer to the Ctrl menu item). When set for reverse acting, SP1H and SP2H set the relay turn OFF point, and SP1L and SP2L set the relay turn ON point. The above graph demonstrates direct and reverse action on process (pressure) change.

Alternating (Lead/Lag) Operation
The EDA is designed to easily operate a pair of pumps in an alternating operation to minimize pump wear. The unit has programmable on and off set points for pump one and two. If the lead/lag feature is turned off then the relays remain attached to their corresponding set points, SP1H and SP1L control relay 1 (pump 1) and SP2H and SP2L control relay 2 (pump 2). There is no alternating function.

If lead/lag feature is turned on then the relays will alternate with set points SP1H and SP1L to SP2H and SP2L with every cycle of set points. The Last relay turned off will be last relay turned on with the next cycle. On the first cycle on increase of pressure, assuming direct acting, the SP1 relay (pump 1) will come on and then on further increase of pressure the SP2 relay (pump 2) will come on. On the subsequent decrease of pressure the SP2 relay (pump 2) will come off and then the SP1 relay (pump 1) will come off. When pressure increases on the next cycle the relay used on the last cycle for SP2 will now be used for SP1, so that SP1 now controls pump 2 and SP2 now controls pump 1. Even if SP2 is not used on the pressure cycle the relays still alternate on next cycle.
2.4 MAIN MENU SELECTIONS

Menu Selections
Press the MENU button to start the menu so that the upper right displays reads MENU. Press the ▼ key to advance to the next menu item. You can press the ▲ key to go back to the previous menu. Press the E key to enter a menu.

SECr  Security Menu
Lock out access to set point and alarm settings, or lock out access to all settings.

OPER  Operation Menu
Select pressure units, zero the display, and turn the backlight on or off.

Out   Output Menu
Select relay mode of operation, alternating function, time delay, and lamp indication.

diS   Display Menu
Monitor and adjust display related settings: Peak, Valley and Dampening.

AdU   Advanced Functions Menu
Modify advanced function parameters: transmitter output scaling, direct or reverse output setting, calibration, or restoring factory default calibration.

tESSt  Test Menu
Simulate input over the range without pressure to test switch and transmitter output function.

FAIL  Failsafe Menu
Set the relay and transmitter outputs to certain preset values when failsafe conditions occur.
Error codes will show on the display indicating the problem. User chooses if relay is de-energized, energized, or no action taken. With transmitter option, user chooses an output of 3.6 mA, 22 mA, or no action taken.

Menus and Values

SECr  Security Menu

SECr  When the security item is selected, the present security level is displayed in the upper right hand display. To change the security level, adjust the number displayed to the password value in the Password Table, shown below, by pressing the ▲ or ▼ key and then pressing the E key at the desired security level.

<table>
<thead>
<tr>
<th>Security Level Displayed</th>
<th>Access</th>
<th>Password Value to Enter</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>All menus access</td>
<td>10</td>
</tr>
<tr>
<td>2</td>
<td>Menu Access</td>
<td>70</td>
</tr>
<tr>
<td>3</td>
<td>SP/AL Locked</td>
<td>90</td>
</tr>
<tr>
<td>4</td>
<td>SP/AL Access</td>
<td>111</td>
</tr>
<tr>
<td></td>
<td>Menus Locked</td>
<td></td>
</tr>
<tr>
<td></td>
<td>All settings locked</td>
<td></td>
</tr>
</tbody>
</table>

The password values shown in the table cannot be altered, so retain a copy of these pages for future reference.
Operation Menu

Unit
Pressure Units
With the display reading Unit - PSI, press the E key. The upper display will blink. Press the ▼ key to change unit then press E key to save the new unit.

<table>
<thead>
<tr>
<th>Unit</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PSI</td>
<td>Pounds per square inch</td>
</tr>
<tr>
<td>FS</td>
<td>% of full scale</td>
</tr>
<tr>
<td>OZIN</td>
<td>Ounces per square inch</td>
</tr>
<tr>
<td>CMWC</td>
<td>Centimeters of water column</td>
</tr>
<tr>
<td>MPA</td>
<td>Megapascals</td>
</tr>
<tr>
<td>BAR</td>
<td>Bar</td>
</tr>
<tr>
<td>MBAR</td>
<td>Millibar</td>
</tr>
<tr>
<td>KPA</td>
<td>Kilopascals</td>
</tr>
<tr>
<td>FTWC</td>
<td>Feet of water column</td>
</tr>
<tr>
<td>KGCM</td>
<td>Kilograms per square centimeter</td>
</tr>
<tr>
<td>MMHG</td>
<td>Millimeters of mercury</td>
</tr>
<tr>
<td>INWC</td>
<td>Inches of water column</td>
</tr>
<tr>
<td>INHG</td>
<td>Inches of mercury</td>
</tr>
</tbody>
</table>

Pressure Range vs. Available Units

<table>
<thead>
<tr>
<th>PSI</th>
<th>KG/CM2</th>
<th>BAR</th>
<th>INHg</th>
<th>FTWC</th>
<th>KPA</th>
<th>MPA</th>
<th>INWC</th>
<th>MBAR</th>
<th>CMWC</th>
<th>MMHg</th>
<th>OZ/IN2</th>
<th>% FS</th>
</tr>
</thead>
<tbody>
<tr>
<td>-14.70</td>
<td>-1.033</td>
<td>-1.013</td>
<td>-29.93</td>
<td>-101.4</td>
<td>0.101</td>
<td>-407.3</td>
<td>-1013</td>
<td>-1034</td>
<td>-761</td>
<td>-235.2</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>20.00</td>
<td>1.406</td>
<td>1.379</td>
<td>40.7</td>
<td>137.9</td>
<td>0.1379</td>
<td>554</td>
<td>1379</td>
<td>1406</td>
<td>3105</td>
<td>320.0</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>60.0</td>
<td>10.55</td>
<td>10.34</td>
<td>122.2</td>
<td>414</td>
<td>0.414</td>
<td>1663</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>100.0</td>
<td>15.55</td>
<td>10.34</td>
<td>203.6</td>
<td>689</td>
<td>0.689</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>150.0</td>
<td>20.55</td>
<td>20.68</td>
<td>305.4</td>
<td>1034</td>
<td>1.034</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>300.0</td>
<td>30.55</td>
<td>20.68</td>
<td>611</td>
<td>2068</td>
<td>2.068</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>600.0</td>
<td>60.55</td>
<td>41.4</td>
<td>1222</td>
<td>1384</td>
<td>4.14</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1000</td>
<td>100.55</td>
<td>41.4</td>
<td>2036</td>
<td>2307</td>
<td>6.89</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1500</td>
<td>150.55</td>
<td>103.4</td>
<td>3054</td>
<td>3460</td>
<td>10.34</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3000</td>
<td>210.9</td>
<td>206.8</td>
<td>692</td>
<td>2068</td>
<td>20.68</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6000</td>
<td>422</td>
<td>414</td>
<td>692</td>
<td>2068</td>
<td>41.4</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>8000</td>
<td>562</td>
<td>551</td>
<td>692</td>
<td>2068</td>
<td>55.1</td>
<td>2771</td>
<td>2400</td>
<td>1600</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Auto Zero

NOTE: DO NOT apply any pressure when performing this function. With the display reading xx - ZERO, press the E key. The upper display will blink. Press E again to zero the display. The display will read 0.0 if the zero offset is less than ±5% of full scale.

Backlight

<table>
<thead>
<tr>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>Backlight always on.</td>
</tr>
<tr>
<td>OFF</td>
<td>Backlight always off.</td>
</tr>
<tr>
<td>30</td>
<td>Backlight stays on for 30 minutes.</td>
</tr>
<tr>
<td>10</td>
<td>Backlight stays on for 10 minutes.</td>
</tr>
<tr>
<td>5</td>
<td>Backlight stays on for 5 minutes.</td>
</tr>
<tr>
<td>2</td>
<td>Backlight stays on for 2 minutes.</td>
</tr>
</tbody>
</table>
**Output Menu**

**Control Mode**

- **1SP**: Single set point.
- **2SP**: Two fully independent set points.
- **SPAL**: Single set point and alarm.

**Set Point 1**

- **SP1**: Set Point 1, Reverse or Direct Acting
  - **DIR**: Direct. Relay turns on with increasing pressure.
  - **REV**: Reverse. Relay turns on with decreasing pressure.

**Time Delay**

- **DEL1**: Set Point 1, Time Delay
  Sets the amount of time a set point condition must be continuously met before the set point condition is recognized. The **DEL1** delay is adjustable from 0-60 seconds.

**Lamp**

- **LED1**: Set Point 1, Lamp
  - **OFF**: The SP1 LED on the front panel turns OFF when the SP1 relay turns OFF. The SP1 LED on the front panel turns ON when the SP1 relay turns ON.
  - **ON**: The SP1 LED on the front panel turns OFF when the SP1 relay turns OFF. The SP1 LED on the front panel turns ON when the SP1 relay turns ON.

The following **SP2** function values are only activated when **Ctrl** is set to **2SP**:

- **Set Point 2**
  - **SP2**: Set Point 2, Reverse or Direct Acting
    - **DIR**: Direct. Relay turns on with increasing pressure.
    - **REV**: Reverse. Relay turns on with decreasing pressure.

**Time Delay**

- **DEL2**: Set Point 2, Time Delay
  Sets the amount of time a set point condition must be continuously met before the set point condition is recognized. The **DEL2** delay is adjustable from 0-60 seconds.

**Lamp**

- **LED2**: Set Point 2, Lamp
  - **OFF**: The SP2 LED on the front panel turns OFF when the SP2 relay turns OFF. The SP2 LED on the front panel turns ON when the SP2 relay turns ON.
  - **ON**: The SP2 LED on the front panel turns OFF when the SP2 relay turns OFF. The SP2 LED on the front panel turns ON when the SP2 relay turns ON.

**Relay Alternation**

- **LDL9**: Relay Alternation (See page 8)
  - **OFF**: There is no alternating function.
  - **ON**: Relays will alternate with set points SP1H/L and SP2H/L with every cycle of set points. **2SP** control mode only.
The following alarm function menu items are activated when Ctrl is set to SPAL:

**DELA**  Alarm Delay  
Sets the amount of time an alarm condition must be continuously met before the alarm condition is recognized. The alarm delay is adjustable from 0 - 60 seconds.

**LED A**  Alarm Lamps  
- **OFF**  The ALLO LED or ALHI LED on the front panel turns OFF when the alarm relay turns OFF. The ALLO LED or ALHI LED on the front panel turns ON when the alarm relay turns ON.
- **ON**  The ALLO LED or ALHI LED on the front panel turns ON when the alarm relay turns OFF. The ALLO LED or ALHI LED on the front panel turns OFF when the alarm relay turns ON.

**AL**  Alarm Type (see Alarm Adjustment below)  
- **HIGH**  High alarm only.
- **LOW**  Low alarm only.
- **HILO**  For a high and low guard band type alarm. Share the same relay output.

**Alarm Adjustment**  
Alarm settings are dependent upon the selected alarm type. The EDA pressure controller alarm may be configured as a High Alarm, Low Alarm, or High/Low Alarm. Alarm settings may be set to anywhere within the range of the instrument. The dead bands of the alarms are fixed at 1% of full scale.

**ALrE**  Alarm Reset  
- **AUTO**  Automatic reset.
- **HOLD**  Manual reset. An alarm is reset by pressing the RST key on the front panel.

**ALiH**  Low Alarm Inhibit  
- **OFF**  Alarm inhibit is off.
- **ON**  Alarm inhibit is on.

**Note:** If ALiH is selected ON, a low alarm condition is suspended upon power up until the process value passes through the alarm set point once.
**diS Display Menu**

**PEAK**  
Peak  
The Peak feature stores the highest pressure reading the instrument has measured since the last reset or power up. At power up **PEAK** is reset to the present pressure reading. To manually reset the **PEAK** value, press the **RST** (RESET) key while in **PEAK**.

**VALY**  
Valley  
The Valley feature stores the lowest pressure reading the instrument has measured since the last reset or power up. At power up **VALY** is reset to the present pressure reading. To manually reset the **VALY** value, press the **RST** (RESET) key while in **VALY**.

**DAMP**  
Dampening  
Adjust from 1-15. Dampening stabilizes the display from instabilities due to things such as vibration and excessive pressure fluctuations. The dampening setting adjusts the amount of readings that are averaged for each display update. Adjust the dampening value until the display reads a stable value for the application.

**AdU Advanced Menu**

**POL**, Process Output Low, and **POH**, Process Output High are used to scale the transmitter output for a unit with the output option of 4 to 20 mA, 0-5 VDC, 0-10 VDC, 1-5 VDC, or 1-6 VDC. Below shows with 4 to 20 mA output option.

**POL**  
Process Output Low  
Set to the desired display reading for the 4 mA output. May be set from 2% below minimum scale up to **POH**.

**POH**  
Process Output High  
Set to the desired display reading for the 20 mA output. May be set from **POL** to 2% above maximum scale.

**CAL – ZERO**  
Zero Calibration  
DO NOT apply any pressure when performing this function. With the display reading **CAL - ZERO**, press the **E** key. The upper display will blink. Press the **E** key again to complete the zeroing of the instrument or press the **MENU** key to cancel.

**CAL – FS**  
Full-scale Calibration  
With the display reading **CAL - FS**, apply full-scale pressure to the unit, press the **E** key. The upper display will blink. Press the **E** key again to complete the calibration or press the **MENU** key to cancel.

**trAn** sets the transmitter output option function for a unit with the output option of 4 to 20 mA, 0-5 VDC, 0-10 VDC, 1-5 VDC, or 1-6 VDC. Below shows with 4 to 20 mA output option.

**trAn**  
**DIR**  
Direct Output. 4 mA output at zero, 20 mA output at full scale pressure.

**REV**  
Reverse Output. 20 mA output at zero, 4 mA output at full scale pressure.

**CAL - DFLT**  
Factory Default Calibration  
With the display reading **CAL - DFLT**, press the **E** key. The upper display will blink. Press **E** again to restore the original factory calibration values or press the **MENU** key to cancel.
**tEST Test Menu**

When selected the unit simulates a pressure input over the range to test the programming and output function. To start an automatic simulated cycling through the pressure range press the E key. This test will run continually until the E key is pressed again. To manually adjust the simulated pressure press the ▲ or ▼ key to adjust the pressure value. To exit tEST press the MENU key.

FAIL Failsafe Menu

The Failsafe menu is used to set the relay and transmitter outputs to certain preset values when failsafe conditions occur. Error codes will show on the display indicating the problem. See Diagnostic Error Messages on the next page.

rEL Relay Output Failsafe Condition

- **OPEN**: The relay is de-energized upon failsafe condition. The NO contacts will be opened, and the NC contacts will be closed.
- **CLOSE**: The relay is energized upon failsafe condition. The NO contacts will be closed, and the NC contacts will be opened.
- **NORM**: No change applied to the relay upon failsafe condition.

OUTP sets the transmitter output option failsafe condition for a unit with the output option of 4 to 20 mA, 0-5 VDC, 0-10 VDC, 1-5 VDC, or 1-6 VDC. See below chart of transmitter output action according to output signal type.

**OUTP Transmitter Output Failsafe Condition**

- **LOW**: Transmitter output goes to low failsafe condition.
- **HIGH**: Transmitter output goes to high failsafe condition.
- **NORM**: No change applied to transmitter output upon failsafe condition.

<table>
<thead>
<tr>
<th>Output signal</th>
<th>4-20 mA</th>
<th>0-5 VDC</th>
<th>0-10 VDC</th>
<th>1-6 VDC</th>
<th>1-5 VDC</th>
</tr>
</thead>
<tbody>
<tr>
<td>LOW</td>
<td>3.6 mA</td>
<td>-0.125 VDC</td>
<td>-0.250 VDC</td>
<td>0.875 VDC</td>
<td>0.9 VDC</td>
</tr>
<tr>
<td>HIGH</td>
<td>22 mA</td>
<td>5.625 VDC</td>
<td>11.250 VDC</td>
<td>6.625 VDC</td>
<td>5.5 VDC</td>
</tr>
</tbody>
</table>

FrEs Failsafe reset

- **AUTO**: Automatic reset - Failsafe is reset automatically when the failsafe error condition is removed.
- **HOLD**: Manual reset - Failsafe is reset when the MENU key is pressed.
4. DIAGNOSTIC ERROR MESSAGES

<table>
<thead>
<tr>
<th>Display</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Err1</td>
<td>Low temperature limit</td>
</tr>
<tr>
<td></td>
<td>A temperature below 0°F has been applied to the sensor</td>
</tr>
<tr>
<td>Err2</td>
<td>High temperature limit</td>
</tr>
<tr>
<td></td>
<td>A temperature above 180°F has been applied to the sensor</td>
</tr>
<tr>
<td>Err3</td>
<td>Sensor failure</td>
</tr>
<tr>
<td></td>
<td>The micro-controller is receiving invalid signal from the sensor</td>
</tr>
<tr>
<td>Err4</td>
<td>Over pressure limit</td>
</tr>
<tr>
<td></td>
<td>Proof pressure have been exceeded</td>
</tr>
<tr>
<td>Err5</td>
<td>Keypad short</td>
</tr>
</tbody>
</table>

5. MAINTENANCE

This model is not field-serviceable and should be returned if repair is needed (field repair should not be attempted and may void warranty). Be sure to include a brief description of the problem plus any relevant application notes. Contact customer service to receive a return goods authorization number before shipping.