	ACADOOO	<u>т</u>	BY/DATE		CHANGES		NO.
MICHIGAN CITY, INDIANA 46360 U.S.A.		APPD					
FINISH	VERTICAL	CHKD					
MATERIAL	NAME F6 & F7 SERIES	DWN RY					
©D = CRITICAL DIMENSION STANDARD TOLERANCES UNLESS NOTED: ALL DECIMAL DIMENSIONS ± .005 ALL ANGLES ± 1°	SCALE 1:1						
		1.09 (28)	2.06 (52)	2.06 (52)	3.38 (86)	F7-ST714	
<u>*</u>		1.09 (28)	2.06 (52)	2.06 (52)	3.38 (86)	F7-ST713	
		0.92 (22)	1.94 (49)	2.13 (54)	3.47 (88)	F7-T1	
		0.75 (19)	1.81 (46)	1.5 (38)	3.44 (87)	F7-PVC	
		1.25 (30)	1.88 (48)	1.88 (48)	3.38 (86)	F7-PS	
•		1.19 (30)	1.81 (46)	1.88 (48)	3.19 (81)	F7-BB	
Ω —	— x	0.56 (14)	1.0 (25)	1.0 (25)	2.06 (24)	F7-C21	
		0.56 (14)	1.0 (25)	1.0 (25)	2.06 (52)	F7-C11	
	-	0.65 (17)	1.0 (25)	1.0 (25)	2.13 (54)	F7-K	
1/8 NPT	-	0.69 (18)	1.0 (25)	1.18 (30)	2.18 (55)	F7-BT	
		0.69 (18)	1.0 (25)	1.18 (30)	2.18 (55)	F7-PP	
		0.47 (12)	0.63 (16)	0.63 (16)	1.63 (41)	F7-MPP	
		I	1.11 (28)	1.11 (28)	2.17 (55)	F6-SS	
		0.73 (19)	1.0 (25)	1.0 (25)	2.06 (52)	F7-SS2	
		1.2 (31)	1.13 (29)	1.38 (35)	2.75 (70)	F7-SB	
		(D) ACTUATION FROM HEX®	(C) FLOAT (C	(B) FLOAT DIAMETER	(A) STEM LENGTH	MODEL	