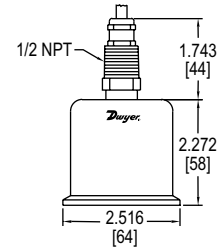


## SERIES 681

# SANITARY PRESSURE TRANSMITTER

## No Liquid Fill Diaphragm, Sanitary Clamp Fitting

**CALIBRATION SERVICES AVAILABLE**

The **Series 681 Sanitary Pressure Transmitter** is designed to meet 3A standards for applications in food, dairy, beverage and pharmaceutical processing, liquid level control, and sanitary pipelines. The unit is fully sealed to withstand high pressure wash-down in Clean-in-Place (CIP) and Sterilize-in-Place (SIP) installations. The Series 681 is designed with a unique, no liquid fill diaphragm and a sanitary clamp pressure fitting for easy installation with negligible clamping effect. A conduit fitting, shielded cable with vent tube and sealed screws for zero and span adjustment combine to make the Series 681 completely watertight.

**BENEFITS/FEATURES**

- Fully sealed to withstand Clean-in-Place and Sterilize-in-Place installations supports regulatory conditions for sanitary processes
- Sanitary clamp fitting makes for easy installation

**APPLICATIONS**

- Sanitary process applications
- Food and beverage processing
- Water processing
- Dairy processing
- Pharmaceutical processing

**MODEL CHART**

Model	Range	Overpressure	Sanitary Clamp Connection
681-02	0 to 1 psi	50 psi	2"
681-12	0 to 2 psi	100 psi	2"
681-42	0 to 15 psi	150 psi	2"
681-52	0 to 30 psi	150 psi	2"
681-62	0 to 60 psi	180 psi	2"

**SPECIFICATIONS**

**Service:** Compatible liquids and gases.

**Wetted Parts:** 316L SS.

**Accuracy:**  $\pm 0.20\%$  FS (includes non-linearity, hysteresis and non-repeatability).

**Temperature Limits:** -40 to 260°F (-40 to 125°C) 10 to 90% RH, non-condensing.

**Pressure Limits:** See table.

**Compensated Temperature Range:** 20 to 180°F (-7 to 80°C).

**Thermal Effect:** Zero and span shift:  $\pm 0.0\%$  FS/100°F.

**Power Requirements:** 9-30 VDC.

**Output Signal:** 4-20 mA, 2-wire.

**Zero and Span Adjustment:**  $\pm 0.5$  mA, non-interactive.

**Response Time:**  $\leq 10$  ms.

**Loop Resistance:** 800  $\Omega$ .

**Electrical Connections:** 1/2" conduit fitting and strain relief with 15 ft (4.5 m) cable.

**Process Connection:** 2" or 1-1/2" sanitary clamp fitting male NPT.

**Clamping Effect:** Zero and span shift:  $\pm 0.15\%$  FS for ranges up to 30 psi;  $\pm 0.25\%$  FS for ranges  $>30$  psi.

**Weight:** 8 oz (227 g).

**OPTIONS**

**Use order code:** Description

**NISTCAL-PT1** NIST traceable calibration certificate for pressure transmitters