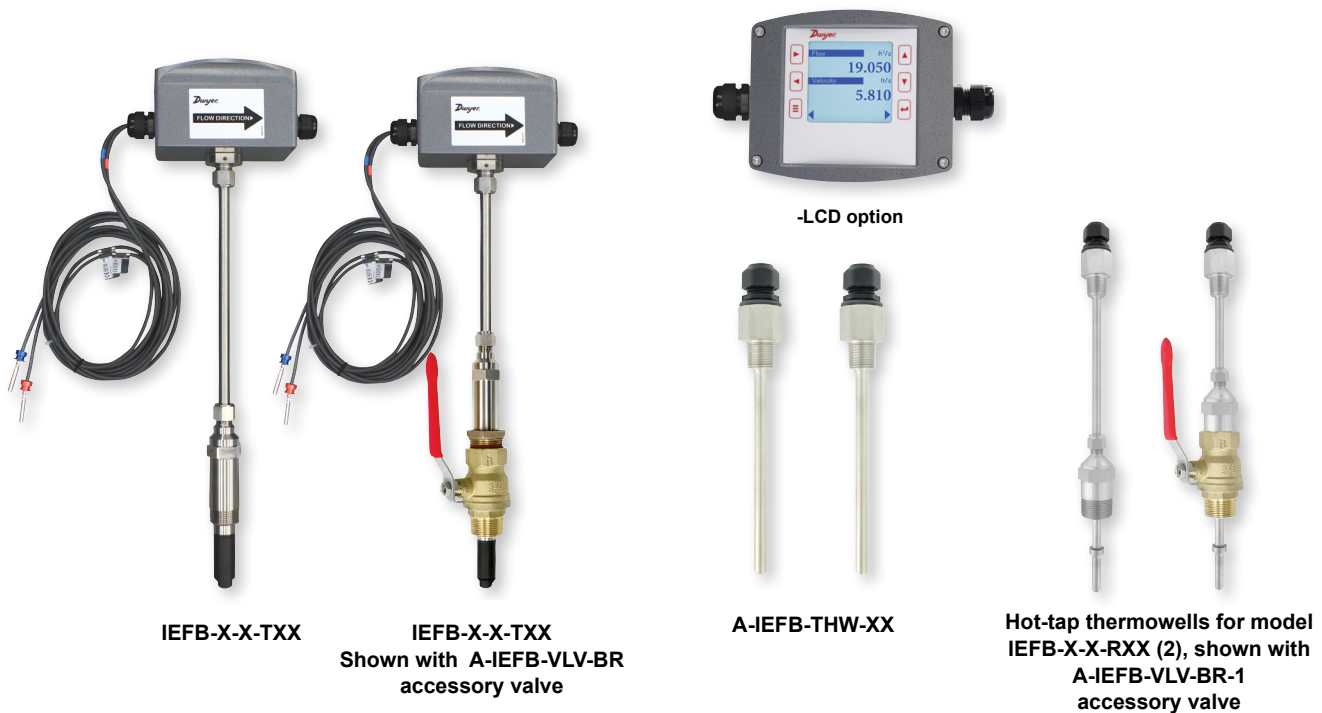


# Series IEFB

## Insertion Thermal Energy Meter



IEFB-X-X-TXX

IEFB-X-X-TXX  
Shown with A-IEFB-VLV-BR  
accessory valve

A-IEFB-THW-XX

Hot-tap thermowells for model  
IEFB-X-X-RXX (2), shown with  
A-IEFB-VLV-BR-1  
accessory valve

### Benefits/Features

- Save time and reduce installation costs with flow, temperature sensors and calculator delivered in one preprogrammed, complete package.
- Maintain system energy efficiency with high performance accuracy that is maintained through changes in temperature, density or viscosity per universally accepted standard
- Meet application requirements with field configurable setup displays (-LCD integral option or remote accessory A-IEF-DSP), which accommodate a variety of application configurations with one model through multiple display configurations i.e. pipe size, pipe material, liquid type, analog output, pulse/frequency output, alarm outputs, communication outputs, damping, and calibration factor
- Quick and easy ordering and set up with Setup Wizard and installation tool that are simple to use and allow for precise installation
- Save time with accessory setup kit A-IEF-KIT that ensures exact installation application depth with included thickness gage and measuring tape
- Reduced costs, long product life, and minimal maintenance requirements with no moving parts to wear or break and electrodes that discourage fouling
- Minimize installation costs with isolation valve accessory options to allow for installation in operational systems via hot-tap kit or easy removal without system downtime
- Required documents included with NIST traceable pass/fail verification certificate included standard for Carbon Steel Schedule 40 pipes sized 100 mm (4 in), 150 mm (6 in), 200 mm (8 in)

### Description

The Series IEFB is a field-adjustable insertion thermal energy meter that uses electromagnetic technology to accurately and reliably measure fluid velocity and energy consumption. The flowmeter is simple to install and is adjustable to fit pipe sizes from 100 mm to 900 mm (4 in to 36 in). The IEFB incorporates a temperature meter and a calculator into a single unit. The LCD display provides clear readings of the meter's values, including temperature and energy consumption, making it ideal for installation on chillers, boilers, and other heating and cooling applications. In addition, it offers several output options, including selectable BACnet MS/TP or Modbus® RTU communications protocol over 2-wire RS-485 and standard analog, frequency, and alarm outputs. Furthermore, the superior performance of the IEFB keeps annual operating costs at a minimum, thanks to its combination of high measuring accuracy and long lifetime.

### Applications

- Monitoring chiller cooling output performance
- Industrial boiler heating performance
- Energy efficiency monitoring
- Optimization of heat energy performance
- Commercial and residential heat energy consumption and metering
- District heating and cooling monitoring
- Energy cost allocation monitoring

## Specifications

<b>Service</b>	Compatible clean or dirty non coating, conductive liquids.
<b>Range</b>	0 m/s to 3 m/s (0 ft/s to 10 ft/s), options up to 6 m/s (20 ft/s)*
<b>Wetted Materials</b>	Body shaft/fitting: 316 SS; Electrodes: 316 SS; Electrode cap: Polymer/polystyrene; O-ring: Silicone. Thermowells: 316 SS.
<b>BTU Accuracy per EN1434/ASTM E3137/CSA C900.1-13</b>	High accuracy units: Class 2 for 0.6 m/s to 6 m/s (2 ft/s to 20 ft/s)**; Standard accuracy units: Class 3 for 2 m/s to 6 m/s (6.5 ft/s to 20 ft/s)**.
<b>Flow Sensor Accuracy</b>	High accuracy units: $\pm 1$ % of reading from 0.6 m/s to 6 m/s (2 ft/s to 20 ft/s) $\pm 0.006$ m/s ( $\pm 0.02$ ft/s) at $< 0.6$ m/s (2 ft/s); Standard accuracy units: $\pm 1$ % FS.
<b>Temperature Accuracy</b>	Class B $\pm(0.30 + 0.005^*t)^{\circ}\text{C}$ per EN60751.
<b>Differential Temperature Accuracy</b>	$E_t = \pm(0.5 + 3^*\Delta\theta_{\text{min}}/\Delta\theta)$ % per EN1434.
<b>Calculator Accuracy</b>	$E_c = \pm(0.5 + \Delta\theta_{\text{min}}/\Delta\theta)$ % per EN1434.
<b>RTD Accuracy</b>	Accuracy class: Class B $\pm(0.30 + 0.005^*t)^{\circ}\text{C}$ per EN60751 Accuracy: $E_t = \pm(0.5 + 3^*\Delta\theta_{\text{min}}/\Delta\theta)$ % per EN1434.
<b>Temperature Compensation</b>	60 °C to 104.4 °C (140 °F to 220 °F) $< 2$ % error over $\pm 30$ °F (-1.1 °C) change, 4.4 °C to 21.1 °C (40 °F to 70 °F) $< 2$ % error over $\pm 10$ °F (-12.2 °C) change.
<b>Temperature Limits</b>	Ambient: -29 °C to 71 °C (-20 °F to 160 °F);** Process: 0 °C to 121 °C (32 °F to 250 °F); Storage: -40 °C to 85 °C (-40 °F to 185 °F).
<b>Process Connection</b>	Flowmeter: 1 in NPT or BSPT with accessory full port ball valve options; Thermowell: (2) ½ in NPT or BSPT thermowell with full port ball valve option.
<b>Pressure Limit</b>	27.6 bar (400 psi) @ 37.8 °C (100 °F).
<b>Pressure Drop</b>	$< 0.01$ bar at 3.7 m/s in 100 mm ( $< 0.1$ psi at 12 ft/s in 4 in) and larger pipe.
<b>Outputs</b>	(1) Analog: 4 mA to 20 mA, 0 V to 5 V, 0 V to 10 V or 2 V to 10 V (display selectable); (1) Pulse/Frequency: 0 V to 15 V peak pulse, 0 Hz to 500 Hz or scalable pulse output (display selectable); (2) Alarm: Empty pipe detection or minimum/maximum velocity, (display selectable) and reverse flow output indication.
<b>Power Requirements</b>	12 Vdc to 42 Vdc, 0.25 A @ 24 Vdc; 12 Vac to 36 Vac.
<b>Electrical Connection</b>	Removable terminal blocks, (2) model selectable ½ in female NPT conduit connection, (2) PG 16 gland or (2) PG 16 gland with 3 m (10 ft) 9 conductor 22 AWG plenum rated cables, accessory cable lengths up to 61 m (200 ft) optional.
<b>Display (-LCD option)</b>	50 mm x 50 mm (2 in x 2 in) graphic LCD with backlight.
<b>Conductivity</b>	$> 20$ microsiemens.
<b>Enclosure Material</b>	Powder coated die cast aluminum.
<b>Enclosure Ratings</b>	NEMA 6P (IP68) (Non display models); NEMA 4X (IP66) (-LCD option).
<b>Compliance</b>	BTL.

\*For max flowrates  $> 10$  ft/s (3 m/s) order option -CC. 3-in-1 plane max flowrate is 3 m/s (10 ft/s).

\*\*Verified at standard temperature 23 °C (73.4 °F) refer to listed standards for detailed accuracy formulations.

## Communications (-COM Option)

<b>Type</b>	BACnet MS/TP or Modbus® RTU communication protocol (default disabled, display selectable).
<b>Support Baud Rates</b>	9600, 19200, 38400, 57600, 76800, or 115200 bps (display selectable).
<b>Device Load</b>	1/8 unit load.

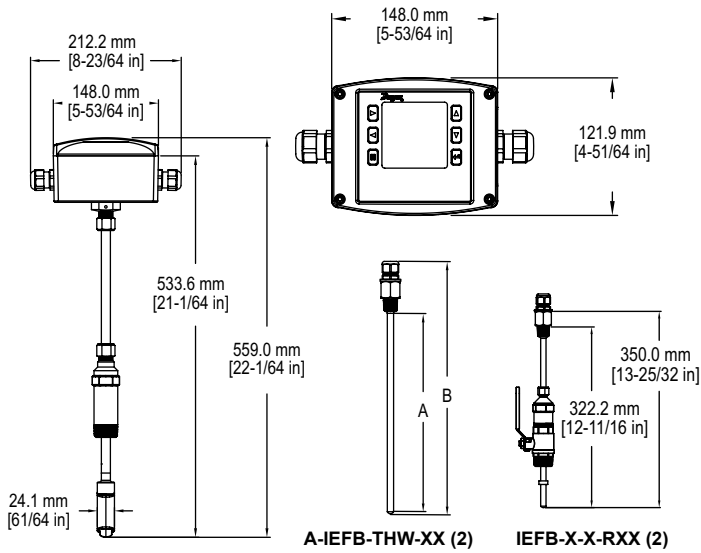
## Additional Specifications

<b>Applicable Pipe Material</b>	Most popular plastic and metal pipes; i.e. Carbon steel, SS, copper, UPVC/PVDF, galvanized steel, mild steel, and brass.
<b>Applicable Pipe Size</b>	100 mm to 900 mm (4 in to 36 in), model dependent. See model chart.
<b>Diameter Length Requirements</b>	$> 10$ upstream, $> 5$ downstream.
<b>Temperature Resistance</b>	Matched 4 wire platinum RTD's.

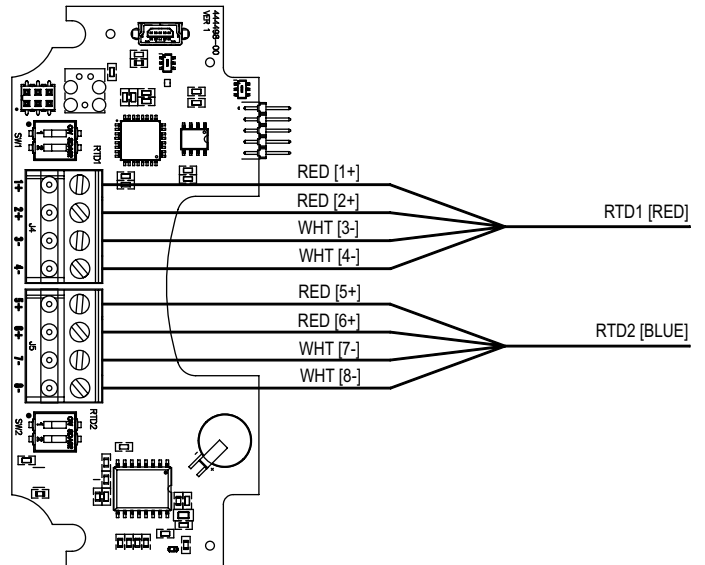
**Additional Specifications (continued)**

<b>Relative Humidity</b>	10 % to 90 % non-condensing.
<b>Output Impedance</b>	4 mA to 20 mA: 536 Ω; 5 V: 500 Ω; 10 V: 1.27 kΩ.
**Units with display have a higher minimum ambient temperature range.	

**Dimensions**



**Wiring Diagram**



**THERMOWELL MODEL CHART**

Model	A	B
A-IEFB-THW-4	119.0 mm (4-11/16 in)	146.8 mm (5-25/32 in)
A-IEFB-THW-6	169.8 mm (6-11/16 in)	197.6 mm (7-25/32 in)

## How to Order

Use the **bold** characters from the chart below to construct a product code.

	<b>IEFB</b>	<b>-H</b>	<b>N</b>	<b>-CND</b>	<b>-R10</b>	<b>-LCD</b>	
<p><b>Series</b></p> <p><b>IEFB:</b> Insertion thermal energy meter</p> <p><b>Accuracy</b></p> <p><b>-L:</b> Standard accuracy 100 mm to 250 mm (4 in to 10 in) pipe; 1 % FS</p> <p><b>-G:</b> Standard accuracy &gt; 250 mm to 900 mm (&gt; 10 in to 36 in) pipe; 1 % FS</p> <p><b>-S:</b> Standard accuracy 100 mm to 900 mm (4 in to 36 in) pipe; 1 % FS</p> <p><b>-F:</b> High accuracy 100 mm (4 in) pipe; 1 % of reading</p> <p><b>-I:</b> High accuracy 150 mm (6 in) pipe; 1 % of reading</p> <p><b>-E:</b> High accuracy 200 mm (8 in) pipe; 1 % of reading</p> <p><b>-T:</b> High accuracy 250 mm (10 in) pipe; 1 % of reading</p> <p><b>-H:</b> High accuracy 100 mm to 250 mm (4 in to 10 in) pipe; 1 % of reading</p> <p><b>Process Connection</b></p> <p><b>N:</b> 1 in male NPT</p> <p><b>B:</b> 1 in male BSPT</p> <p><b>Electrical Housing Connector</b></p> <p><b>-CND:</b> 1/2 in female NPT</p> <p><b>-PG:</b> PG 16 gland without cable</p> <p><b>-10:</b> PG 16 gland with (2) 3 m (10 ft) plenum rated cables</p>						<p><b>Options*</b></p> <p><b>-CC:</b> Custom configuration</p> <p><b>-COM:</b> BACnet or Modbus® communication protocol</p> <p><b>-FC:</b> Factory calibration certification, ±0.5 % of reading at specific point</p> <p><b>-LCD:</b> Integral LCD</p> <p><b>-NIST:</b> NIST traceable calibration certification</p> <p><b>Temperature Sensors</b></p> <p><b>-T10:</b> (2) 3 m (10 ft) PT temperature sensors</p> <p><b>-T20:</b> (2) 6 m (20 ft) PT temperature sensors</p> <p><b>-T50:</b> (2) 15 m (50 ft) PT temperature sensors</p> <p><b>-R10:</b> (2) 3 m (10 ft) PT temperature sensors with hot-tap thermowell sensor assembly</p> <p><b>-R20:</b> (2) 6 m (20 ft) PT temperature sensors with hot-tap thermowell sensor assembly</p> <p><b>-R50:</b> (2) 15 m (50 ft) PT temperature sensors with hot-tap thermowell sensor assembly</p> <p>* -CCE option available for orders require 3-in-1 plane configuration or special configuration requirements. Contact sales to place order.</p>	

**Note:** FOR MAXIMUM PERFORMANCE SELECT -LCD OPTION OR SETUP DISPLAY ACCESSORY.

## Accessories

Model	Description
A-IEF-KIT	Setup kit (includes setup display, thickness gage, and measuring tape) and universal power adapter
A-IEF-DSP	Setup display
A-IEF-VLV-BR†	1-1/4 in full port isolation valve brass kit**
A-IEF-VLV-SS†	1-1/4 in full port isolation valve 316 SS kit
<b>Thermowells</b>	
A-IEFB-THW-4	(2) 1/2 in NPT, 4 in thermowell for 4 in to 7 in pipe
A-IEFB-THW-6	(2) 1/2 in NPT, 6 in thermowell for → 8 in pipe
A-IEFB-THW-4-BSPT	(2) 1/2 in BSPT, 4 in thermowell for 4 in to 7 in pipe
A-IEFB-THW-6-BSPT	(2) 1/2 in BSPT, 6 in thermowell for → 8 in pipe
<b>Hot-Tap Valves</b>	
A-IEFB-VLV-BR-1†	(2) 1 in NPT full port isolation valve brass for temperature sensor with 1 in branch outlet and 1 in nipple**
A-IEFB-VLV-SS-1†	(2) 1 in NPT full port isolation valve 316 SS for temperature sensor with 1 in branch outlet and 1 in nipple

\*\*Brass fittings and pipe are not to be used with NSF Certified models. Brass valves are non-RoHS compliant.  
†BSPT valves also available

